







DCR# 2708

Date: 08-24-15

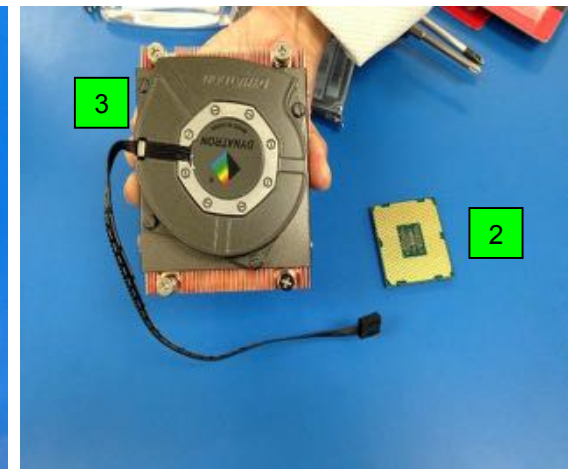
Product ID: BBEVE15184-03

Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**



Item	Part No.	Description	Qty
1	BB90-19317	Motherboard PCBA	1
2	BB10-19316	Intel Processor Chip	1
3	BBEVE15208	Dynatron R13 CPU Fan	1
4			
5			
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Special Instructions:

NOTE: ESD Requirements are needed from this point on during the build.

1 Open the motherboard PCBA PN BB90-19317 and verify if all parts are included (includes MB, head cover and Red Sata Cable)







2 Open the Intel Processor PN BB10-19316 CPU Chip and Dynatron Fan PN BBEVE15208.

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

Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB90-19317	Motherboard PCBA	Ref
2	BB10-19316	Intel Processor Chip	Ref
3			
4			
5			
6			
7			
8			



Special Instructions:







-  Carefully unlock, remove & discard CPU cover from Motherboard. Warning: **Do Not touch surface of CPU chip area.**
-  Carefully install the CPU Chip onto the Motherboard and lock it into place with MB locking mechanism.

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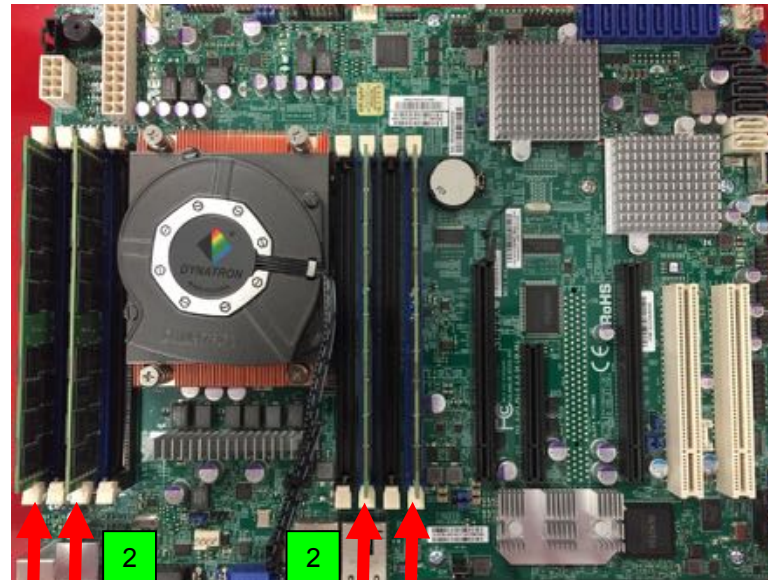
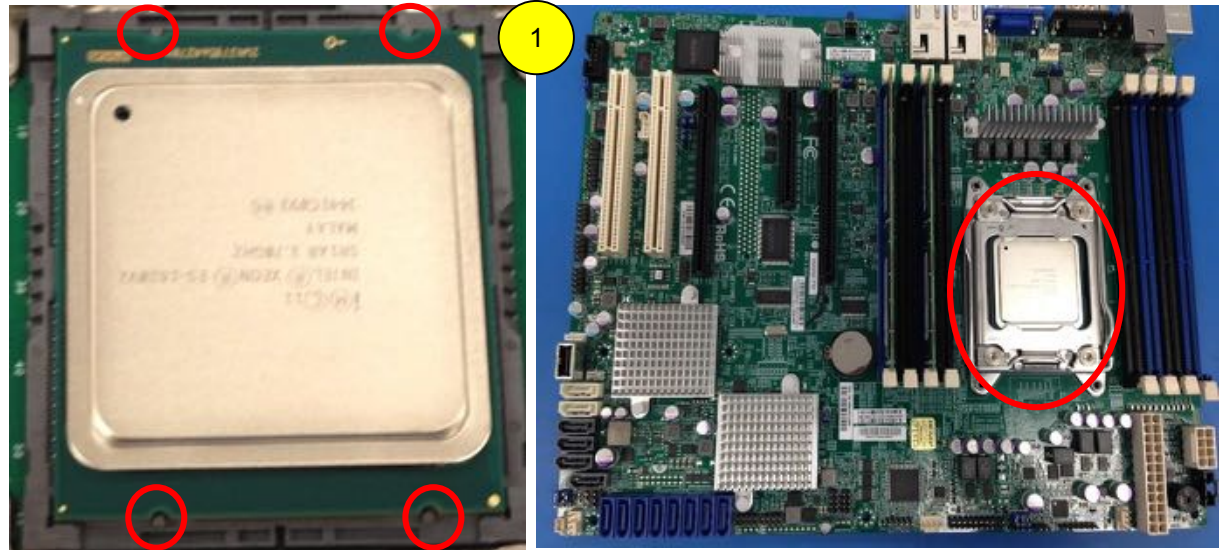
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Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB90-19317	Motherboard PCBA	Ref
2	BB90-19315-02	8 GB Memory Cards	4
3			
4			
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8			



Special Instructions:







-  Verify orientation of CPU chip and lock it into place with MB locking mechanism. (Note the slots of the CPU chip)
-  Install qty 4 PN BB90-19315-02 PCBA (Memory Card) onto motherboard by opening the locks of the blue slots and carefully inserting and pushing the PCBA until the tabs locks the PCBA into place.

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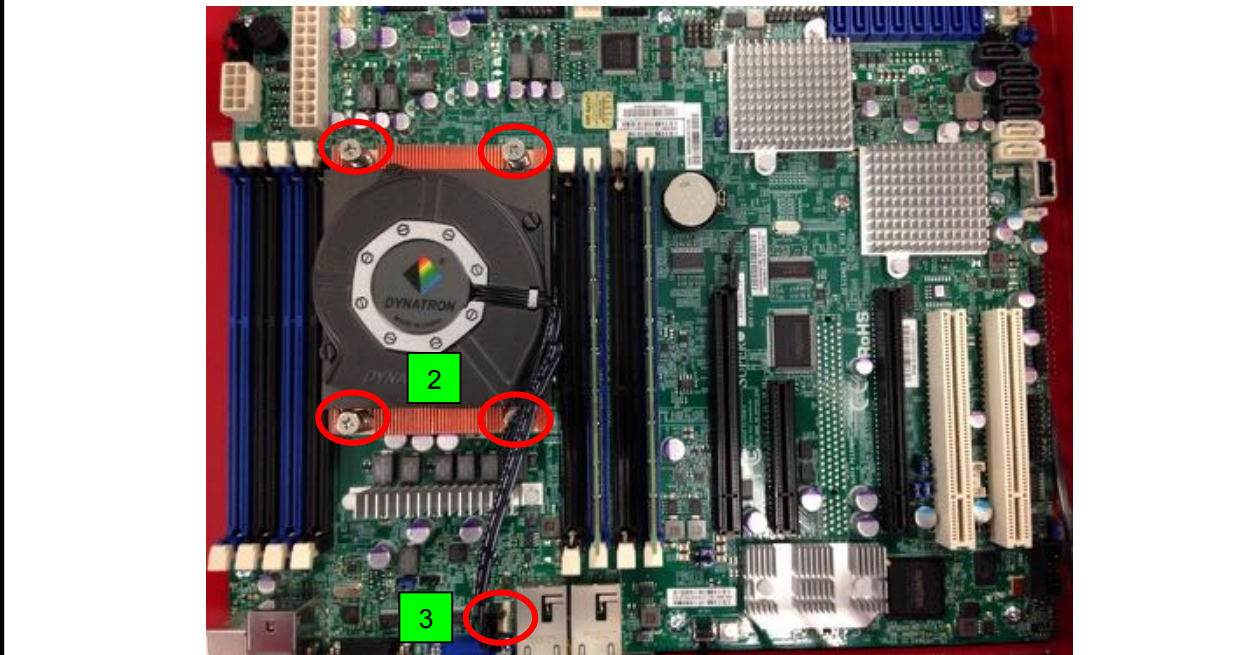
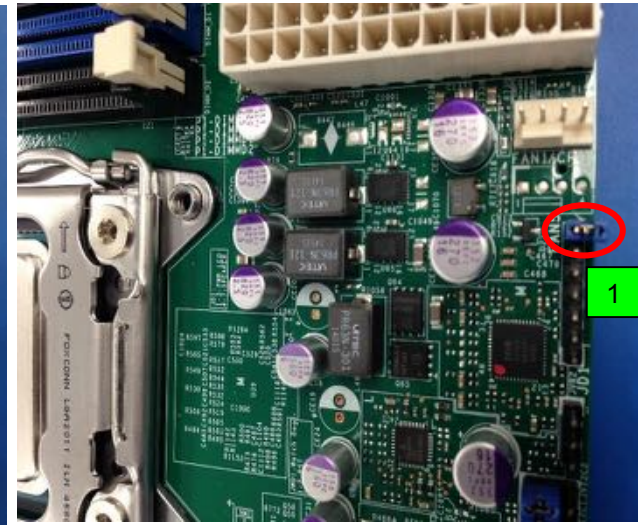
Date: 08-24-15

Product ID: BBEVE15184-03




Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB90-19317	Motherboard PCBA	Ref
2			
3			
4			
5			
6			
7			
8			



Special Instructions:







-  Move speaker jumper so that it is only in contact with pin 1.
-  Carefully remove the wire from the fan and re-route fan wire so it does not touch the fan. Install fan assembly onto Motherboard using supplier provided hardware.
-  Connect fan wire to location "FAN2" on Motherboard as shown.

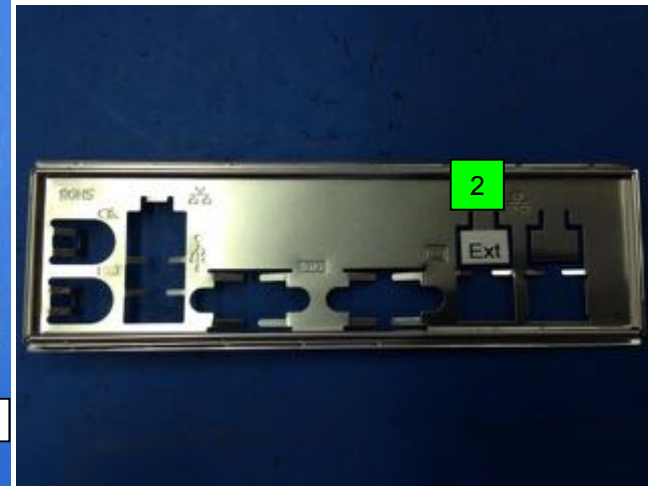
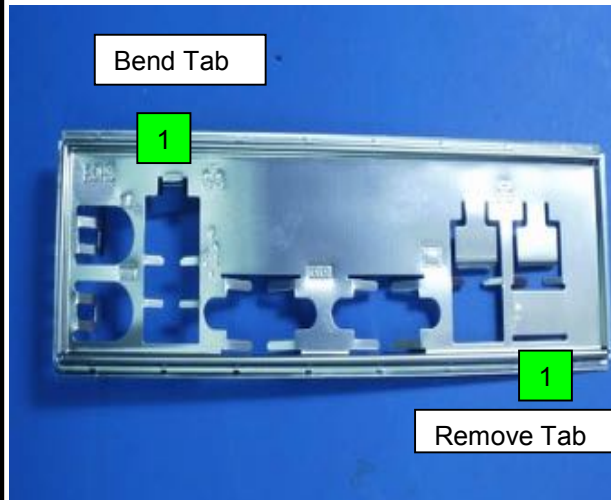
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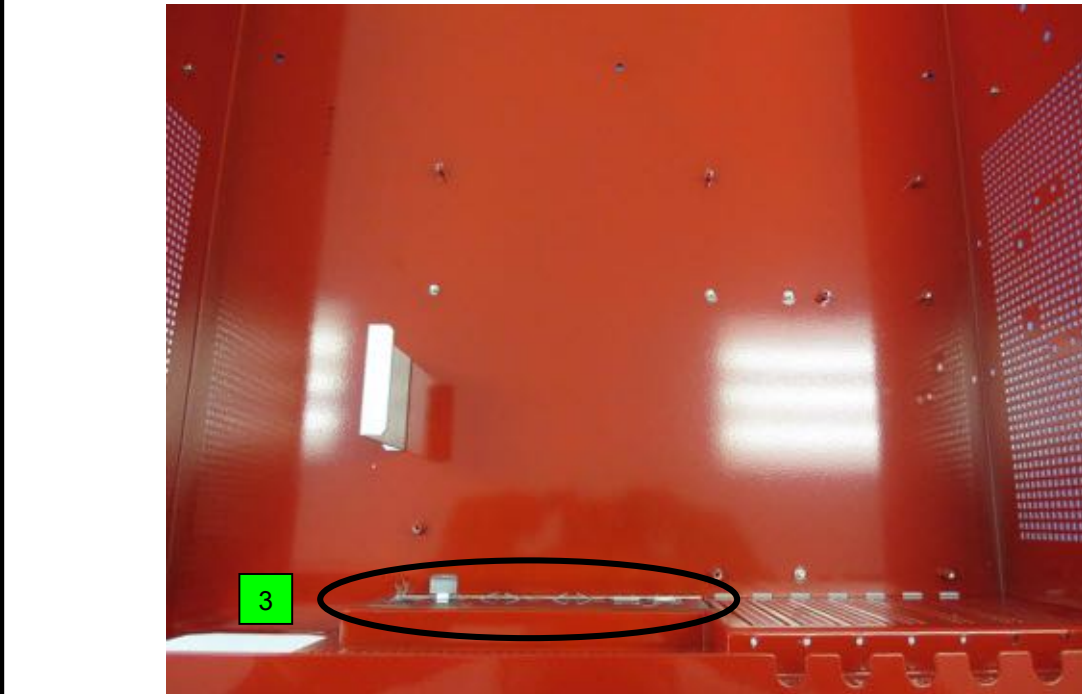
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Operation: **DRAFT # 3**

	TQC		Torque
	Work Content		Loctite
	Verify		Grease



Item	Part No.	Description	Qty
1	NA	Head Cover (from MB)	Ref
2	NA	P-Touch Label	1
3	BBBLZ-00-15-0	Main Chassis	1
4			
5			
6			
7			
8			



Special Instructions:







- 1 Bend tab of head cover & remove tab (included with the Motherboard) to prepare for installation onto the chassis.
- 2 Apply "EXT" label onto head cover as shown.
- 3 Carefully install the head cover onto the chassis as shown by inserting bottom side first.

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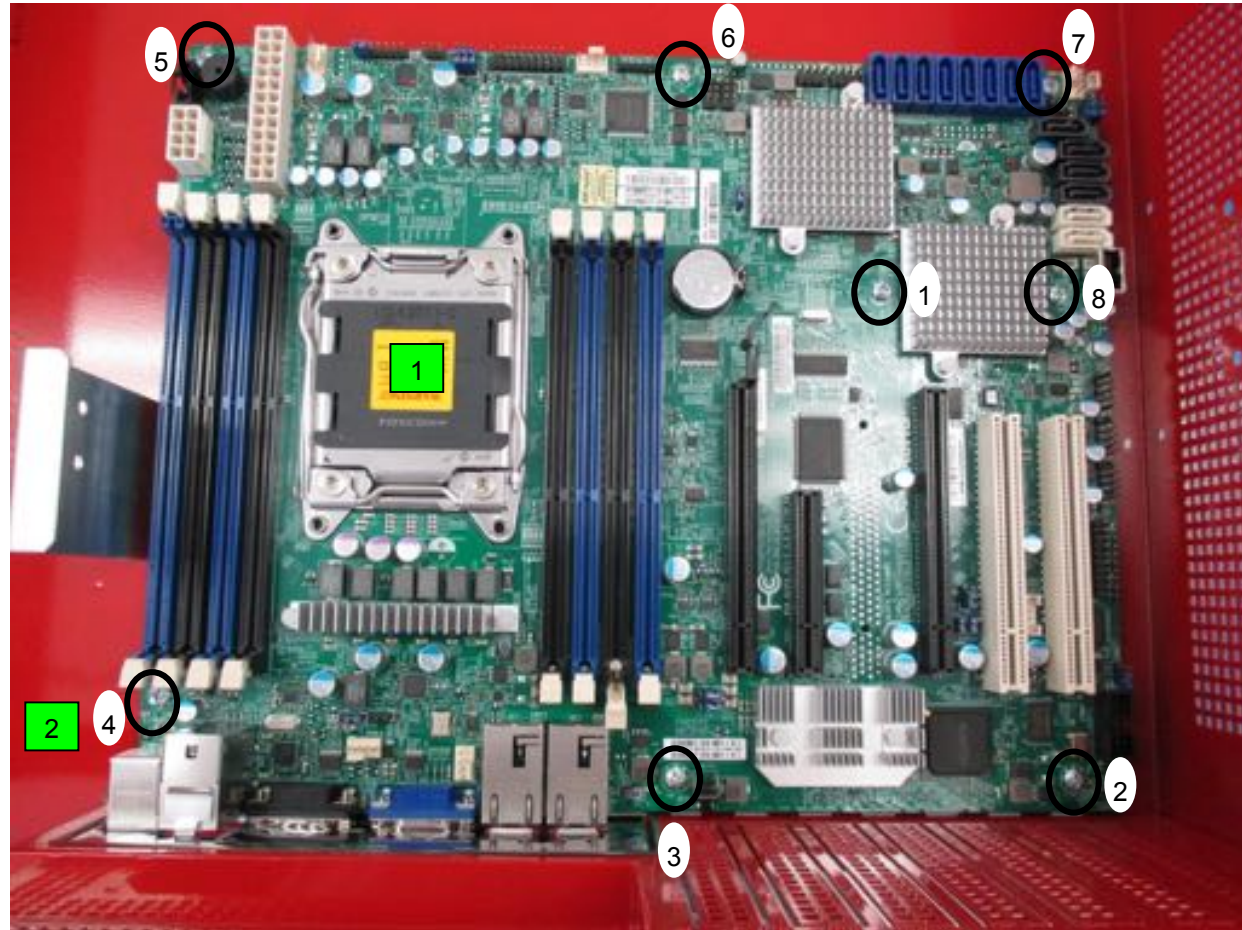
Date: 08-24-15

Product ID: BBEVE15184-03



Operation: **DRAFT # 3**

-  **TQC**
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-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB90-19317	Motherboard	Ref
2	BB43-00099-250	Screw, 6-32x1/4	8
3			
4			
5			
6			
7			
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Special Instructions:

-  Carefully align the Motherboard onto the head cover of the chassis.
-  Secure the motherboard onto chassis using qty 8 PN 43-00099-250 screws.

Note sequence of hardware installation







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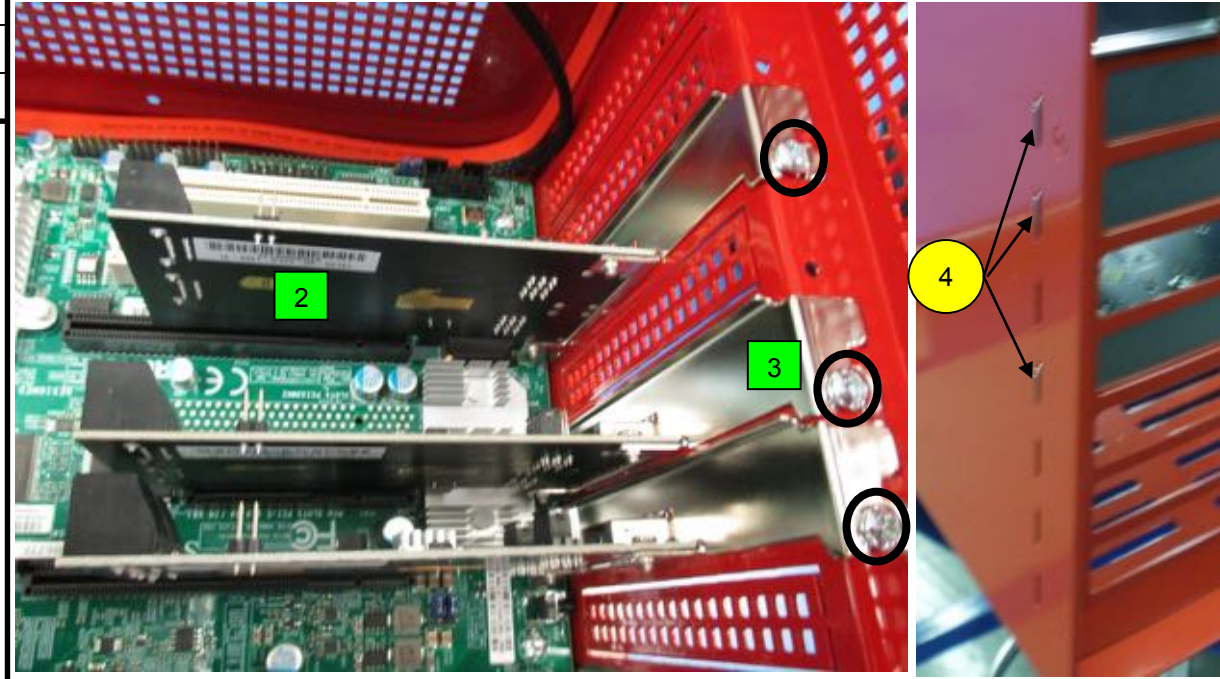
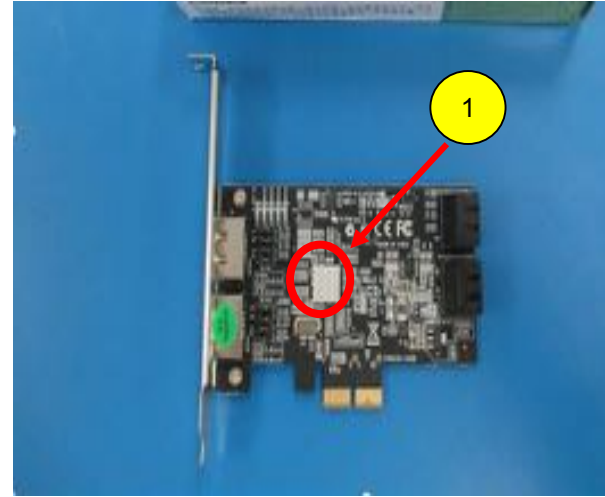
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Product ID: BBEVE15184-03





Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB90-14349	SATA Cards	3
2	BB43-00099-250	Screw, 6-32x1/4	3
3			
4			
5			
6			
7			
8			



Special Instructions:







-  Verify Heat sinks are installed on U1 location on qty 3 PN BB90-14349 SATA Cards .
-  Install qty 3 PN BB90-14349 SATA Cards onto Motherboard slots.
-  Secure onto chassis using Qty 3 PN BB43-00099-250 Screw.
-  Verify pins stick out of the backside of the chassis

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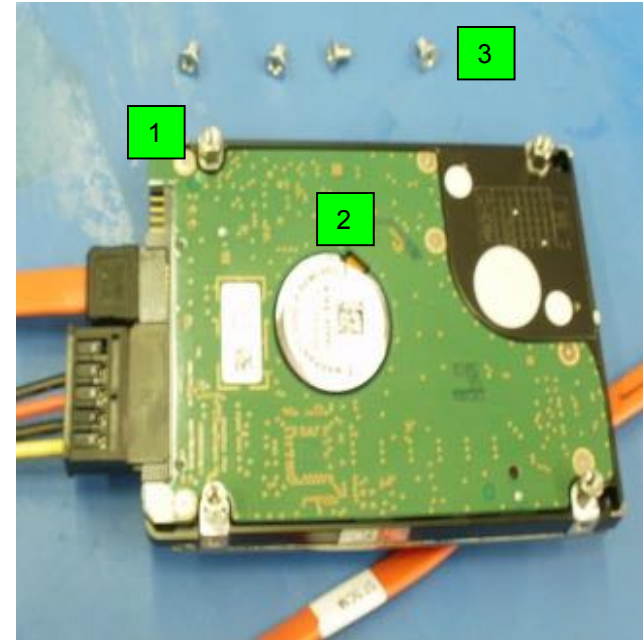
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Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BBEVE15207	Standoffs, M3x5mm	4
2	BB92-14350	2.5" SATA Hard Drive	1
3	BBEVE15206	Screw, M3 x 5	4
4	NA	Red Sata Cable (fr. MB)	Ref
5			
6			
7			
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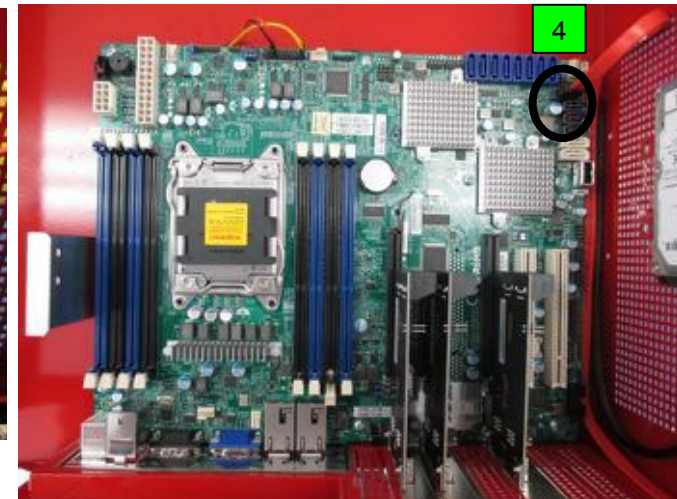


Special Instructions:

1&2 Install standoffs onto Hard drive PN BB92-14350 by hand then using needle nose pliers to secure.

3 Install Hard Drive with standoffs onto chassis using Qty 4 PN BBEVE15206.

4 Connect the Red Sata cable (included with MB) from the hard drive to the motherboard (J51 location).









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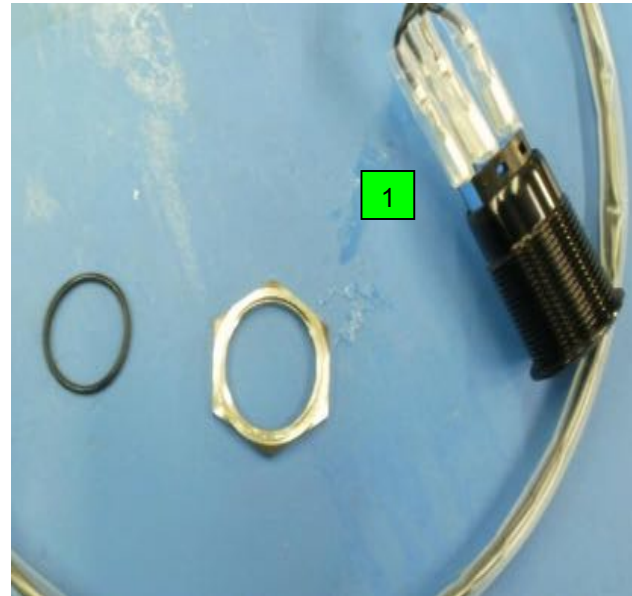
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Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB91-12639	Cable Assy, On/Off	1
2			
3			
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8			



Special Instructions:







- 1 Open the Switch Cable Assy PN BB91-12639 and verify O-Ring & supplier provided nut. Remove the supplier provided nut from the Switch Cable Assy.
- 2 Install the O-Ring first (if not already installed), route the switch cable through chassis, & secure the switch with the nut. Note: O-Ring is on the outside of chassis.

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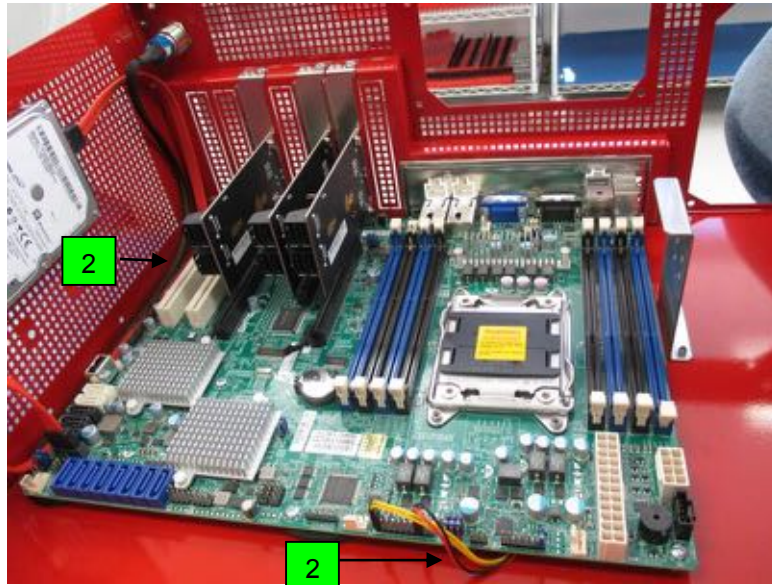
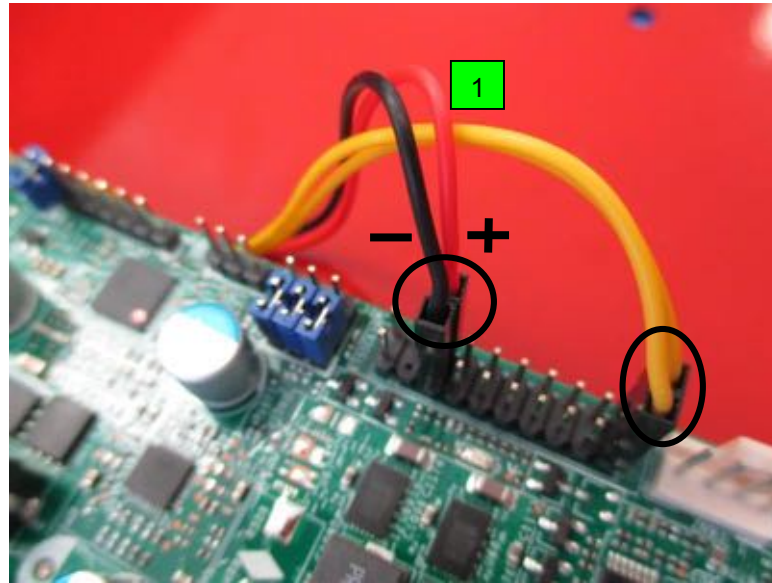
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Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB91-12639	Cable Assy, On/Off	Ref
2	BB90-19317	Motherboard PCBA	Ref
3			
4			
5			
6			
7			
8			



Special Instructions:

- 1 Identify and connect the wires from the switch to Motherboard locations as shown in picture:

 Red single wire (positive) installed on the outer pin of MB.

 Black single wire (negative) installed on the inner pin of MB.







 Yellow double wire installed on last pin of MB
- 2 Re-route switch cable as shown around motherboard.

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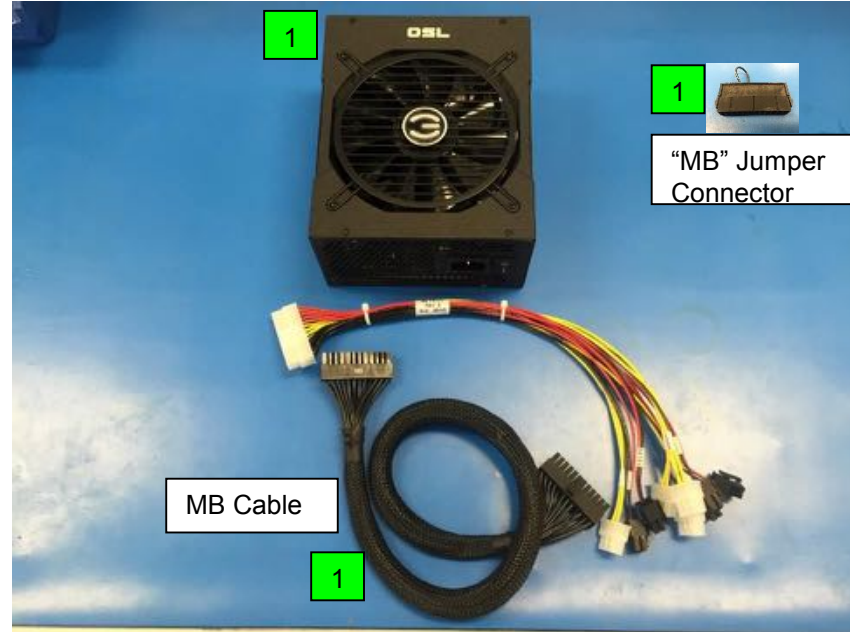
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
Operation: **DRAFT # 3**

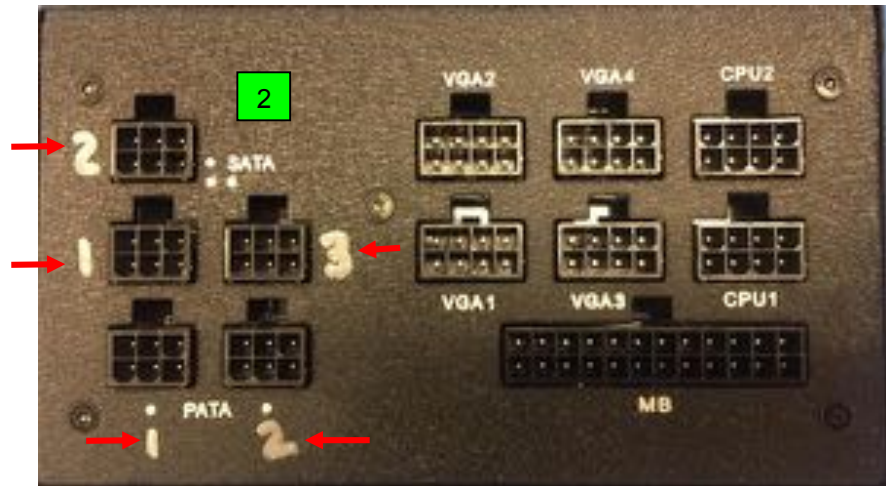
-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB95-15401	PS, EVGA NEX750G	1
2			
3			
4			
5			
6			
7			
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Special Instructions:

-  Open box of Power Supply Unit PN BB95-15401 and retrieve "MB" cable & "MB" Jumper Connector.
-  Mark on back of the Power Supply the following numbers that correlates to SATA 1-3 & PATA 1-2 using Sharpie Gray Permanent.









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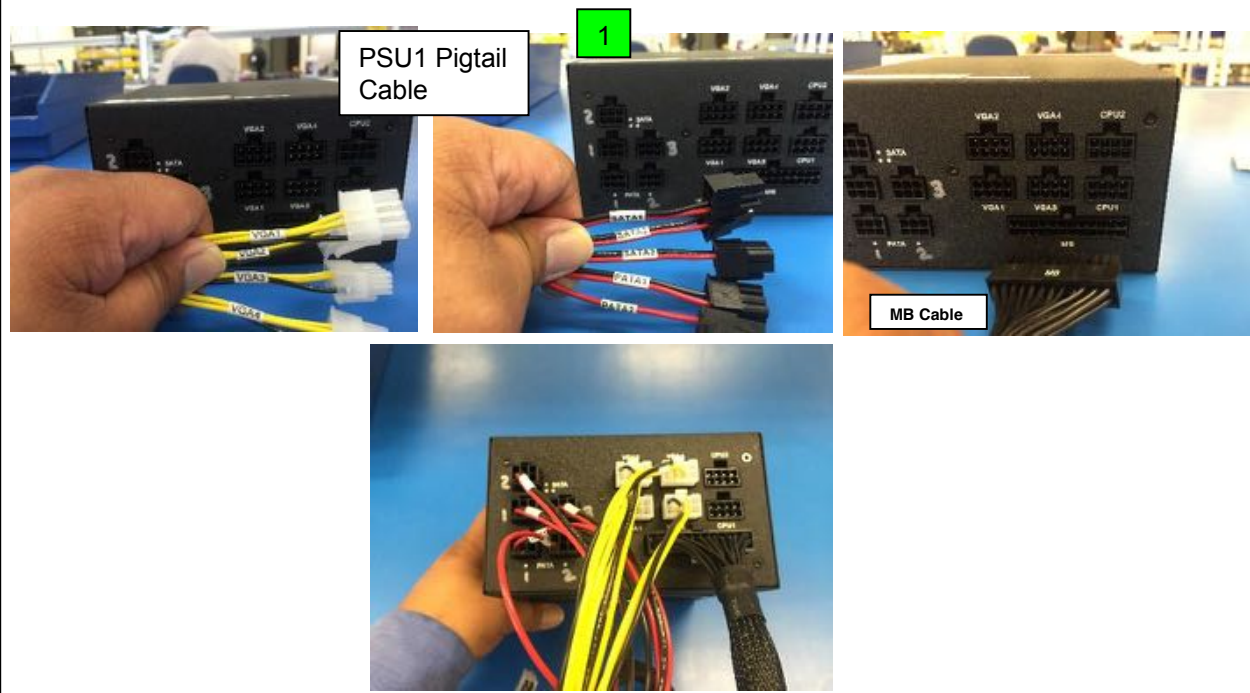
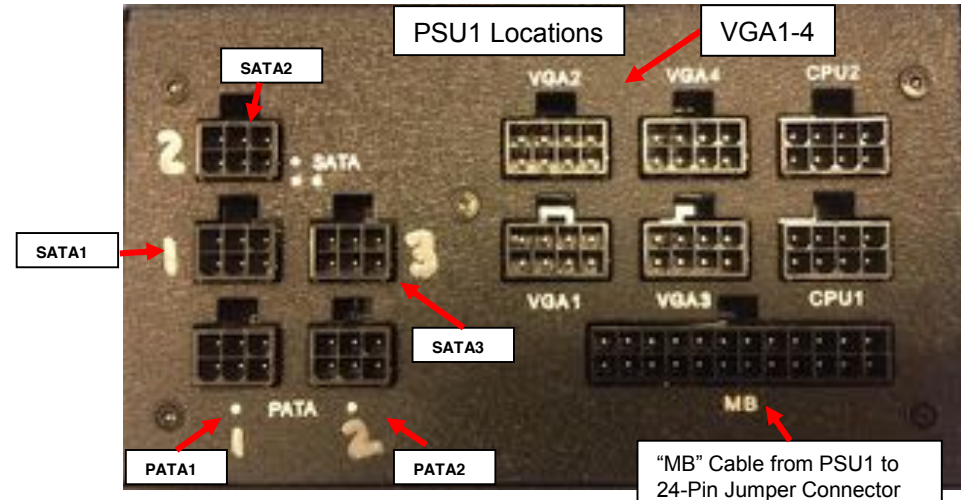
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Operation: **DRAFT # 3**

-  **TQC**
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-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB95-15711	PS1 Pigtail, EVGA	1
2			
3			
4			
5			
6			
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Special Instructions:

- 1 Install PSU1 Pigtail Cable BB95-15711 and "MB" cable on back of the PS. Ensure each cable connector is inserted into its correct port on back of the power supply as shown in picture. Install the "MB" Jumper Connector to the MB Cable.

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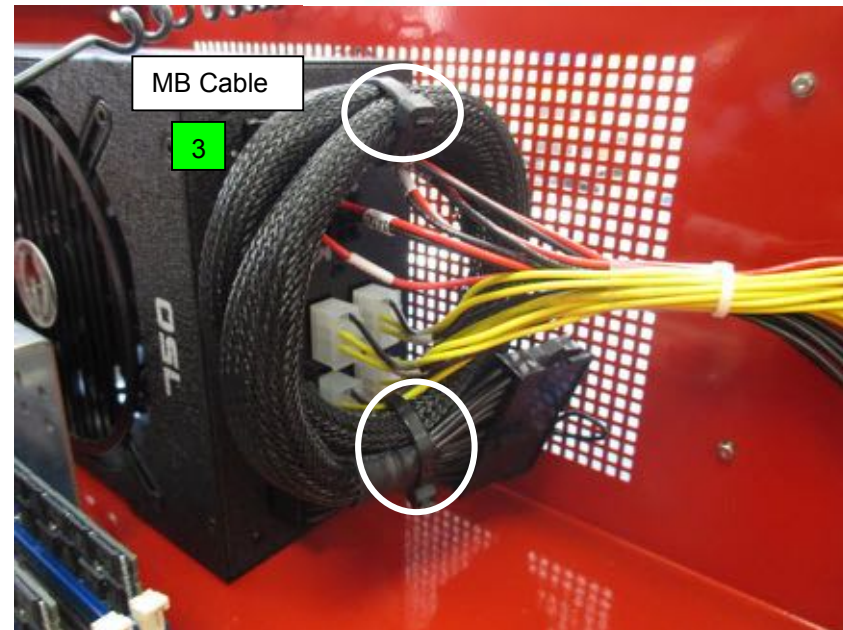
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Operation: **DRAFT # 3**

	TQC		Torque
	Work Content		Loctite
	Verify		Grease



Item	Part No.	Description	Qty
1	BB47-12635	PS Vibration Kit	1
2	NR-PPS-28-0001	Thick Tywrap	2
3			
4			
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7			
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Special Instructions:







- Install PSU 1 with Dampening Vibration PN BB47-12635 onto chassis using supplier provided screws (4x).
- Verify Power Supply (PSU1) hardware are hand tightened (Do Not Over-tightened)
- Route MB Cable and PSU1 Pigtail Cable using Tywrap (2x) as shown in picture.

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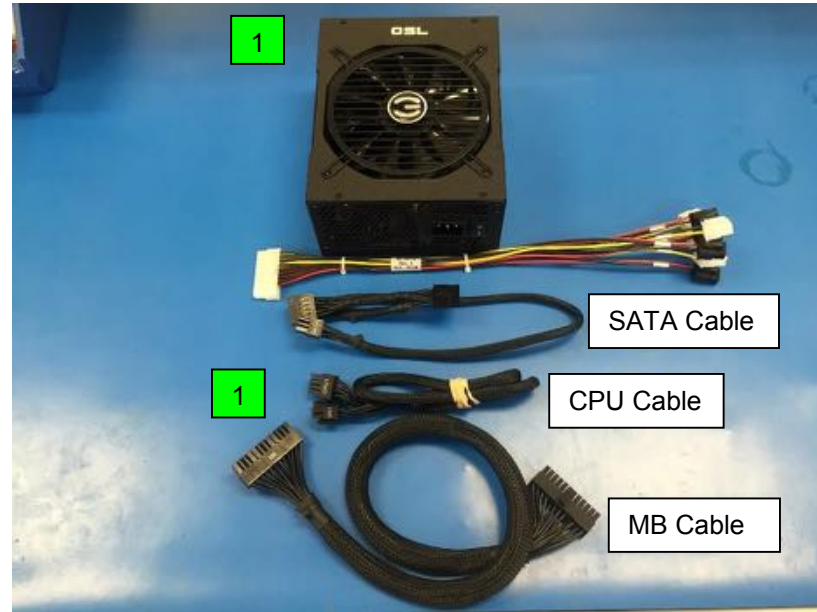
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
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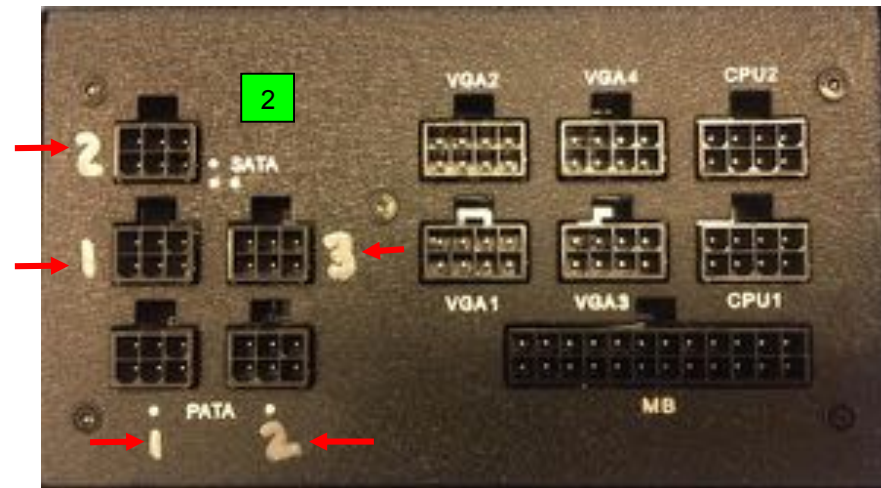
-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB95-15401	PS, EVGA NEX750G	1
2			
3			
4			
5			
6			
7			
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Special Instructions:

-  Open box of Power Supply Unit PN BB95-15401 and retrieve "MB" cable, "SATA" cable, & "CPU1" cable.
-  Mark on back of the Power Supply the following numbers that correlates to SATA 1-3 & PATA 1-2 using Sharpie Gray Permanent.



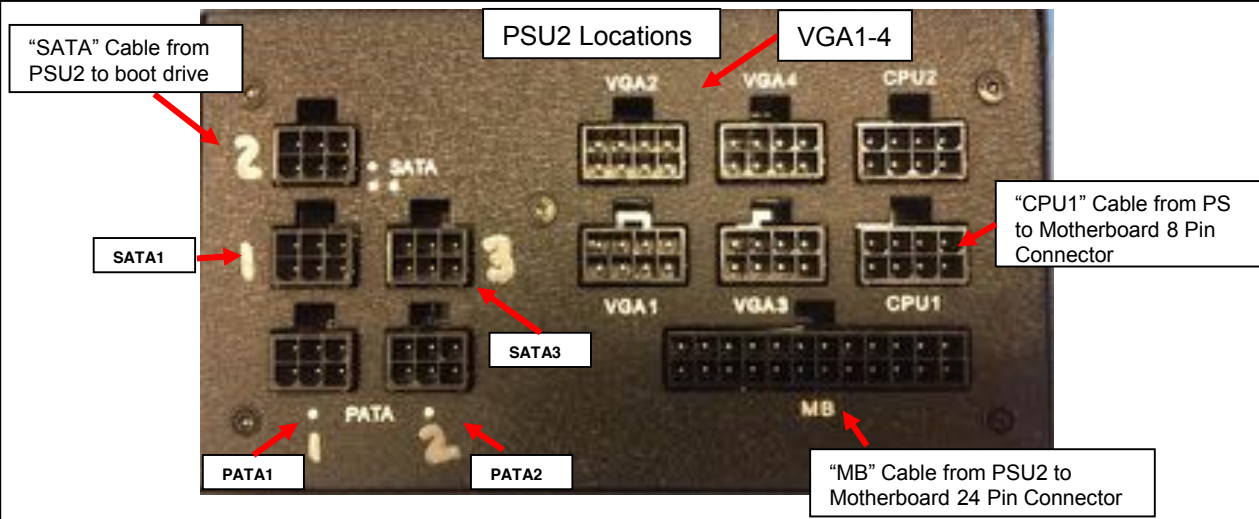
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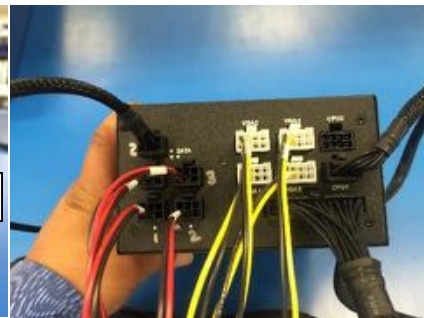
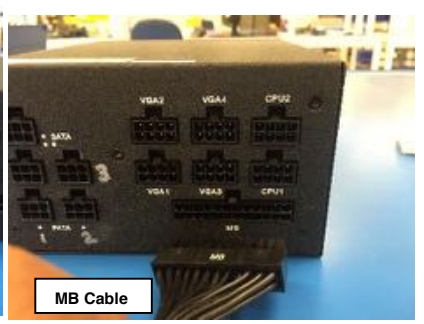
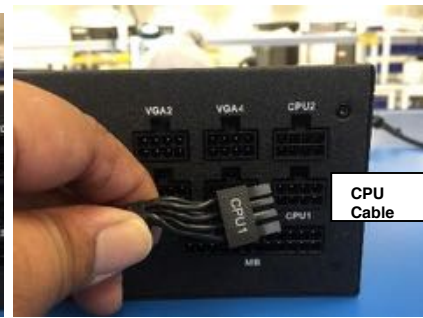
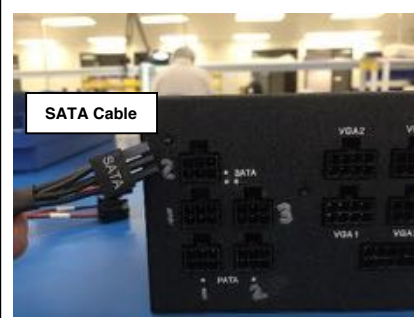
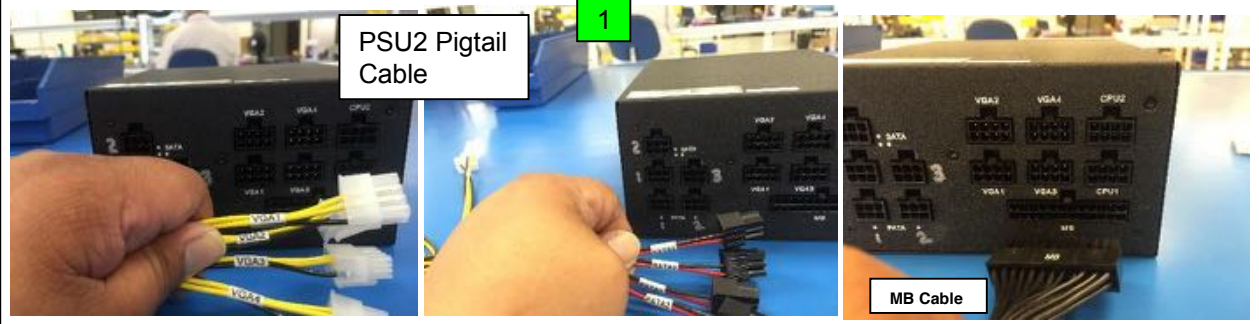
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Operation: **DRAFT # 3**

	TQC		Torque
	Work Content		Loctite
	Verify		Grease



Item	Part No.	Description	Qty
1	BB95-15712	PS2 Pigtail, EVGA	1
2			
3			
4			
5			
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7			
8			



Special Instructions:







1 Install PSU2 Pigtail Cable BB95-15712, "MB" cable, "SATA" Cable & "CPU" Cable on back of the PS. Ensure each cable connector is inserted into its correct port on back of the power supply as shown in picture.

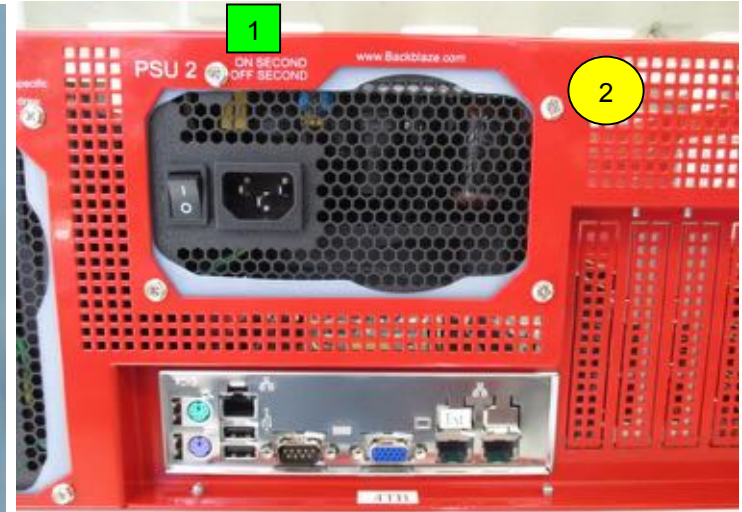
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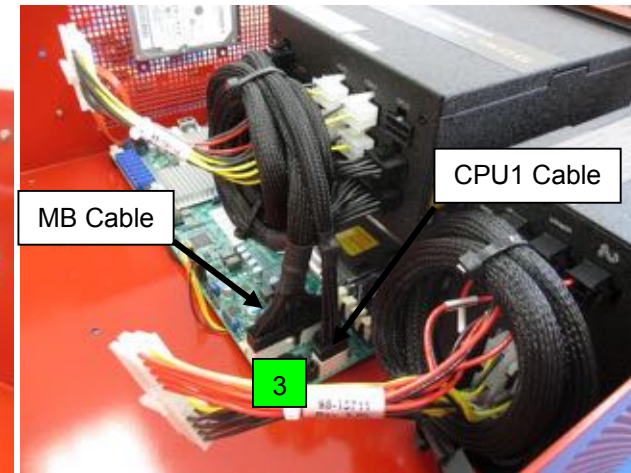
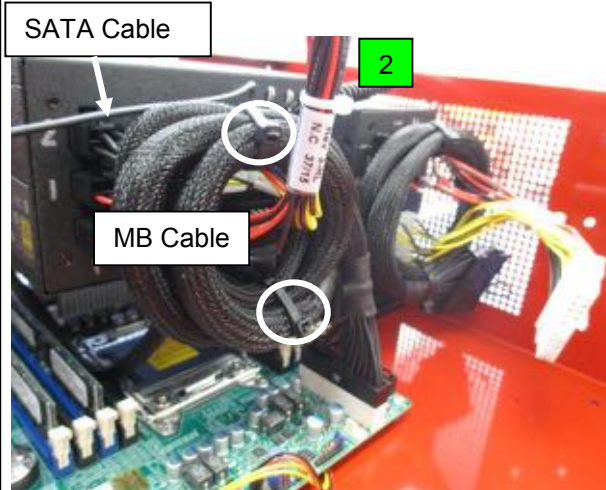
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Operation: **DRAFT # 3**





-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**



Item	Part No.	Description	Qty
1	BB47-12635	PS Vibration Kit	1
2	BB95-15712	PS2 Pigtail, EVGA	Ref
3	NR-PPS-28-0001	Thick Tywrap	2
4			
5			
6			
7			
8			



Special Instructions:







-  Install PSU 2 with Dampening Vibration PN BB47-12635 onto chassis using supplier provided screws (4x).
-  Verify Power Supply (PSU2) hardware are hand tightened (Do Not Over-tightened)
-  Route "MB" cable, "SATA" cable, & "CPU1" cable of PS and PSU2 Pigtail cable using Tywrap (2x) as shown in picture.
-  Connect the other end of "MB" cable & "CPU1" cable of PS to the 24pin & 8pin connector of the motherboard as shown.

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-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1			
2			
3			
4			
5			
6			
7			
8			



Special Instructions:







-  Connect the other end of PSU2 "SATA" Cable to the boot drive as shown in picture.

DCR# 2708

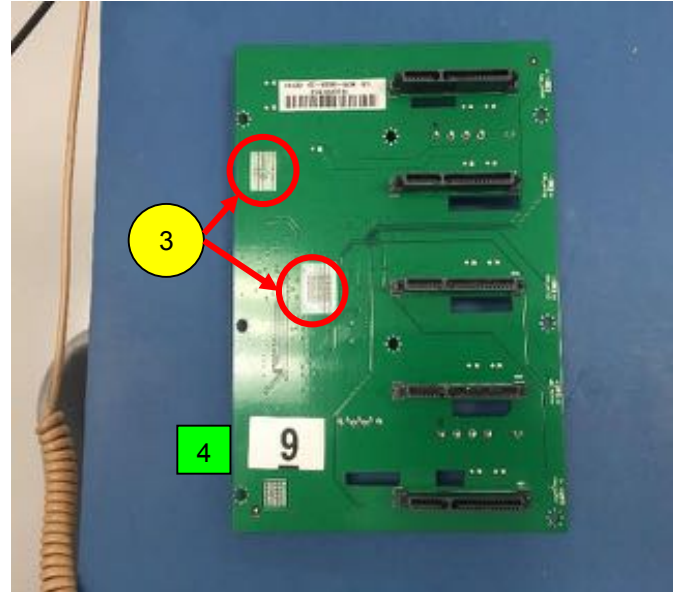
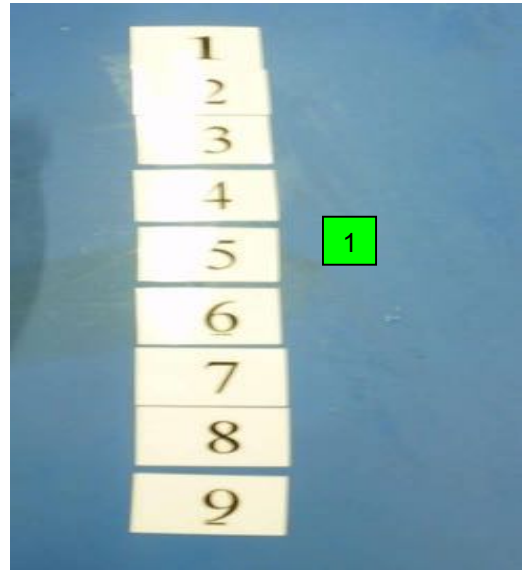
Date: 08-24-15

Product ID: BBEVE15184-03


Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	Z70045	Blank Label	27
2	BB91-12638	Cable, SATA (40" long)	6
3	TBD	Cable, SATA (20" Long)	2
4	TBD	Cable, SATA (24" Long)	1
5	BB90-12632-01	PCBA Backplanes	9
6			
7			
8			





Special Instructions:

 Label Qty 6 SATA Cables PN BB91-12638 numerically from "1-6" using blank label PN Z70045 at both ends of the cable as shown in picture.

Label Qty 2 Cables PN TBD numerically from "8-9"

Label Qty 1 Cable PN TBD number "7"

 Verify Backplanes have silver tracing on top PCBA (5-connector side)







 Label Qty 9 PCBA Backplanes PN BB90-12632 numerically from "1-9" using blank label PN Z70045 as shown in picture .

DCR# 2708

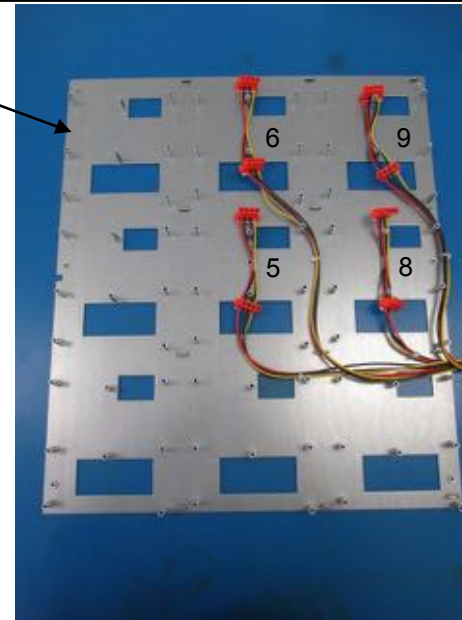
Date: 08-24-15

Product ID: BBEVE15184-03

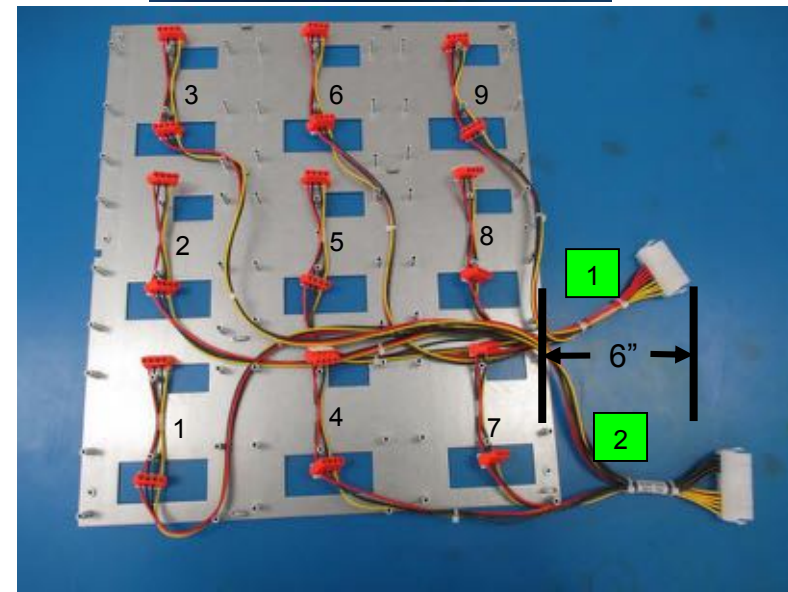
Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Backplane Mounting Plate



Item	Part No.	Description	Qty
1	BB95-15602	PS2 Harness, 20 Pin	1
2	BB95-15601	PS1 Harness, 24 Pin	1
3	N/A	Backplane Mtg Plate	1
4			
5			
6			
7			
8			



Special Instructions:

1 Layout PSU2 Cable Harness onto Backplane Mounting Plate (p/o chassis) as shown in picture. Note: Harness has # label at ends of cable. Harness length from 20" pin connector to mounting plate should be @ 6".







2 Layout PSU1 Cable Harness onto Backplane Mounting Plate (p/o chassis) as shown in picture. Note: Harness has # label at ends of cable. Harness length from 24" pin connector to mounting plate should be @ 6".

DCR# 2708

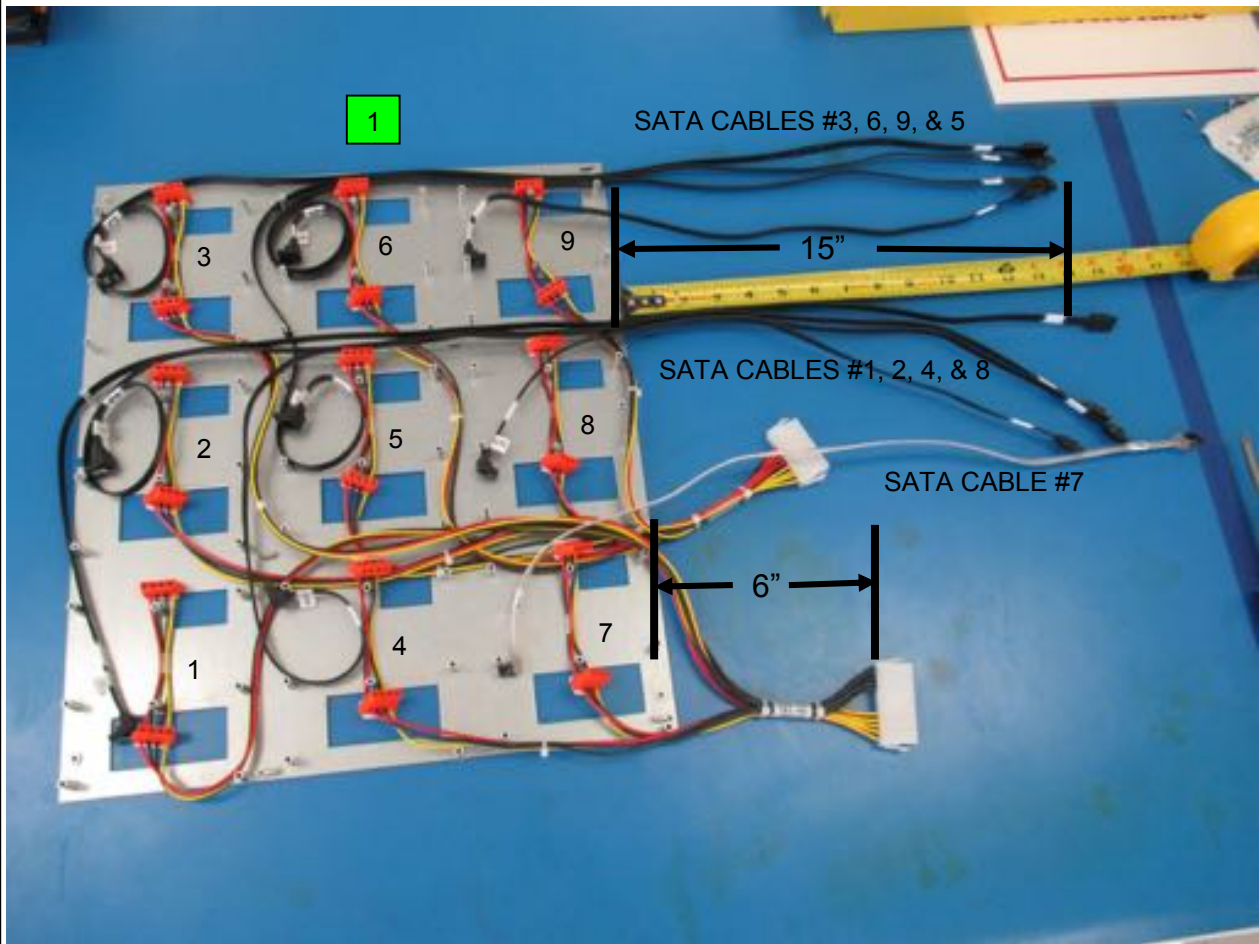
Date: 08-24-15

Product ID: BBEVE15184-03

Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB91-12638	Cable, SATA (40" long)	Ref
2	TBD	Cable, SATA (20" Long)	Ref
3	TBD	Cable, SATA (24" Long)	Ref
4			
5			
6			
7			
8			



Special Instructions:

1 Layout SATA Cables 1-9 onto Backplane Mounting Plate as shown in picture.







Note: Curls for SATA Cable # 2 – 6 may vary. Ends of SATA Cable connectors to mounting plate should be @ 15".

DCR# 2708

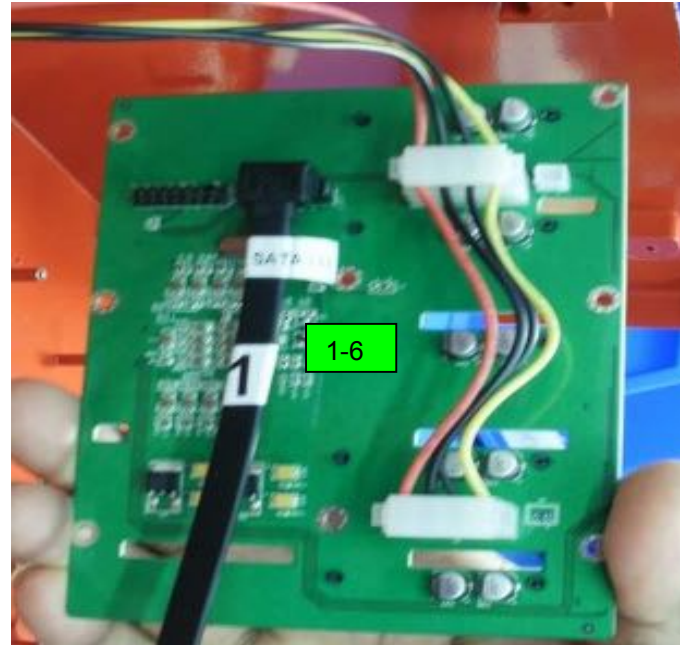
Date: 08-24-15

Product ID: BBEVE15184-03


Operation: **DRAFT # 3**


-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

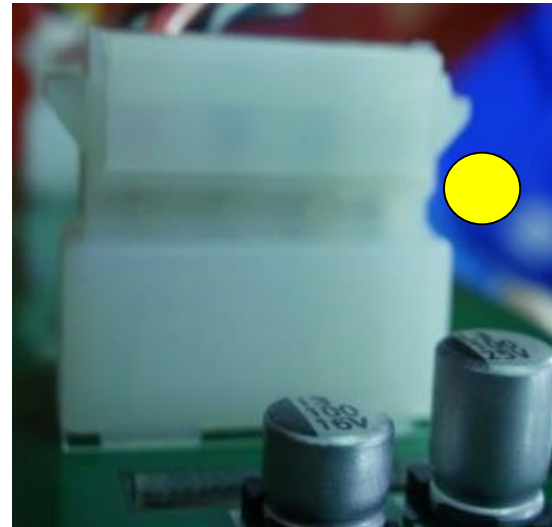
Item	Part No.	Description	Qty
1	BB95-15601	PS1 Harness, 24 Pin	Ref
2	BB95-15602	PS2 Harness, 20 Pin	Ref
3	BB91-12638	Cable, SATA (40" long)	Ref
4	TBD	Cable, SATA (20" Long)	Ref
5	TBD	Cable, SATA (24" Long)	Ref
6	BB90-12632-01	PCBA Backplane	Ref
7			
8			



Special Instructions:

 1-6 Install the PSU cables and SATA Cable #1-9 on the back of Backplanes #1-9.

 Make sure connectors are seated properly.









DCR# 2708

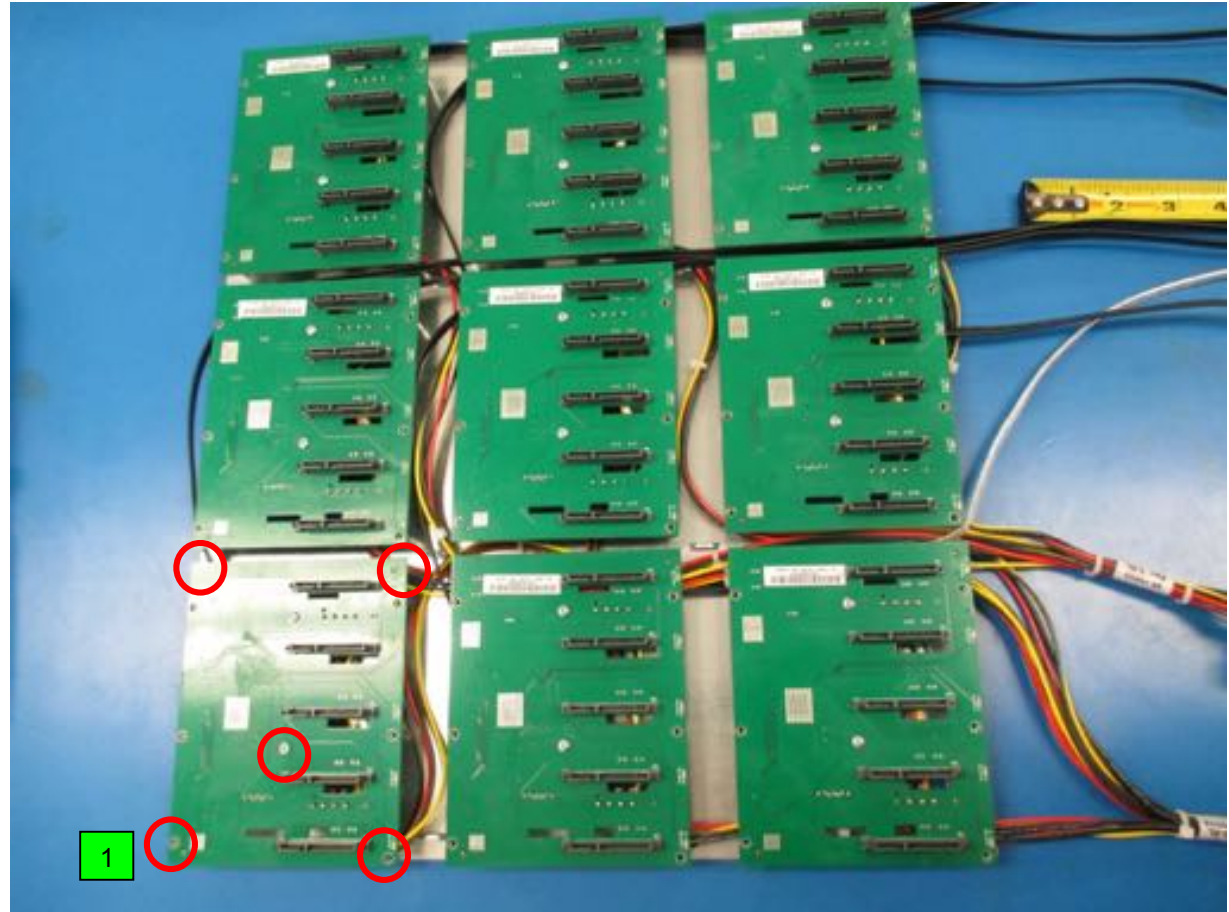
Date: 08-24-15

Product ID: BBEVE15184-03

Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB43-00098-312	Screw	45
2			
3			
4			
5			
6			
7			
8			



Special Instructions:

1

Attach each backplane to chassis backplane plate using qty 5 screws per board.
DO NOT OVERTIGHTEN – HAND TIGHTEN ONLY







Important: Absolutely NO Kinking of the SATA Cables

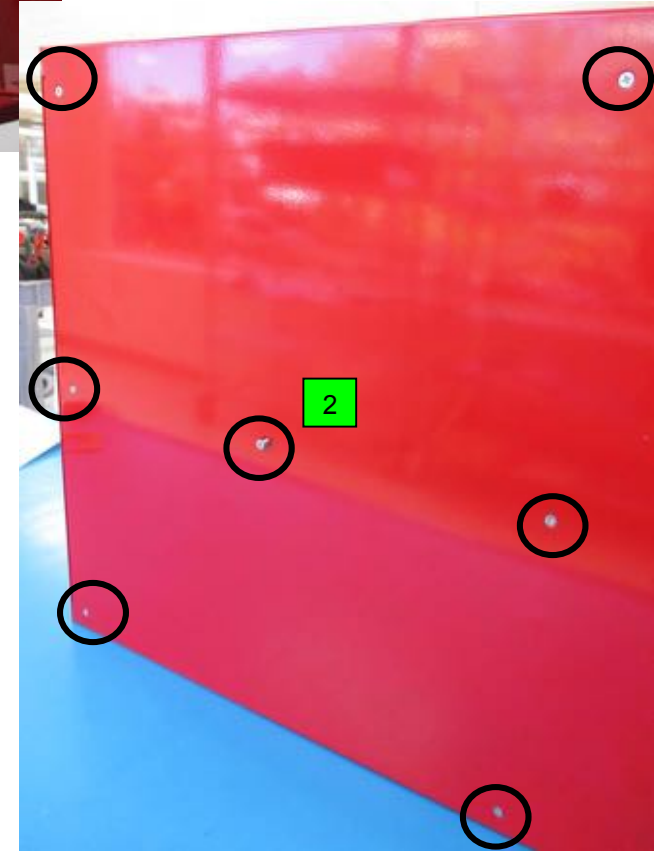
DCR# 2708

Date: 08-24-15

Product ID: BBEVE15184-03

Operation: **DRAFT # 3**

	TQC		Torque
	Work Content		Loctite
	Verify		Grease



Item	Part No.	Description	Qty
1	N/A	Backplane/Mtg Plate Assy	Ref
2	BB43-00182-250	6-32 x ¼, Screw	7
3			
4			
5			
6			
7			
8			

Special Instructions:

1 Carefully place the Backplane/Mounting Plate Assy onto chassis as shown in picture. Note: Verify all cables are tucked in chassis and no cables are pinched or has any kinks.







2 Secure the Backplane/Mounting Plate Assy from the bottom side of the chassis using (7x) screws.

DCR# 2708

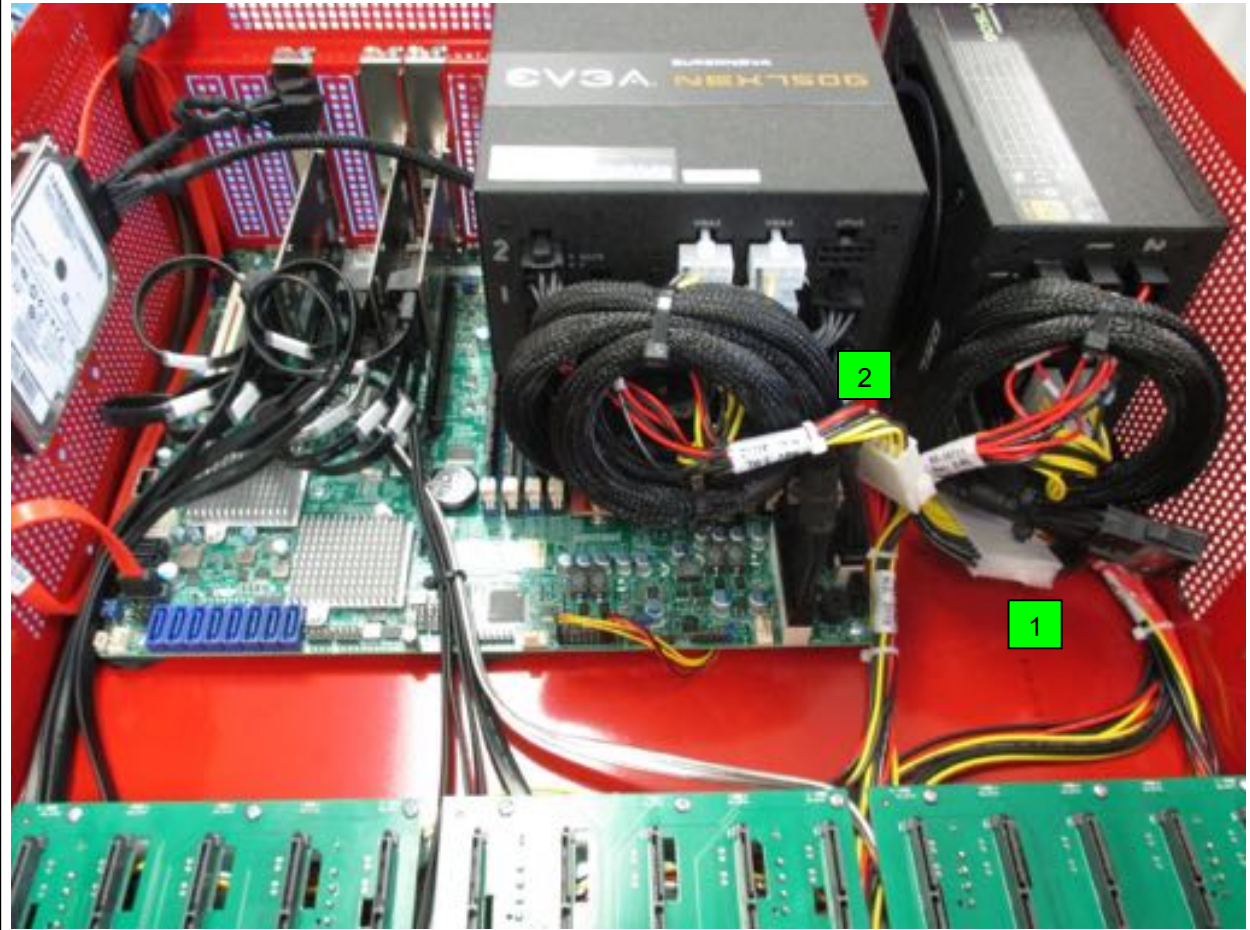
Date: 08-24-15

Product ID: BBEVE15184-03



Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB95-15711	PS1 Pigtail, EVGA	Ref
2	BB95-15712	PS2 Pigtail, EVGA	Ref
3	BB95-15601	PS1 Harness, 24 Pin	Ref
4	BB95-15602	PS2 Harness, 20 Pin	Ref
5			
6			
7			
8			



Special Instructions:







-  Connect PSU1 Pigtail Cable connector to PSU1 Cable Harness connector (24pin) and route cable as shown in picture.
-  Connect PSU2 Pigtail Cable connector to PSU2 Cable Harness connector (20pin) and route cable as shown in picture.

DCR# 2708

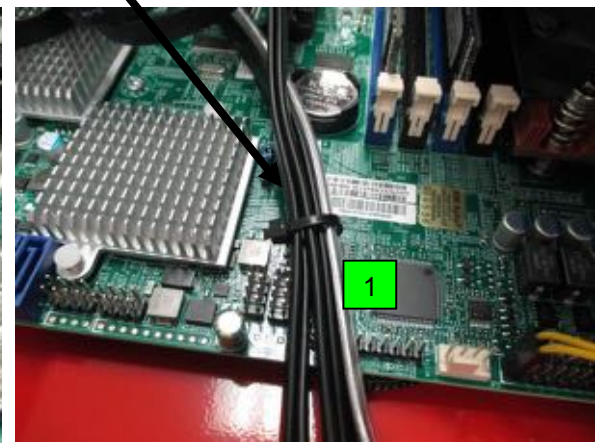
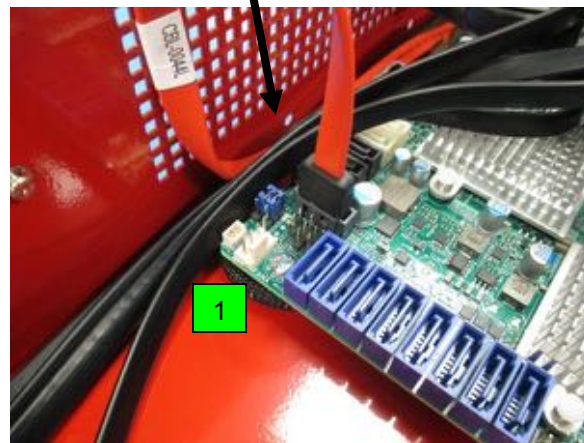
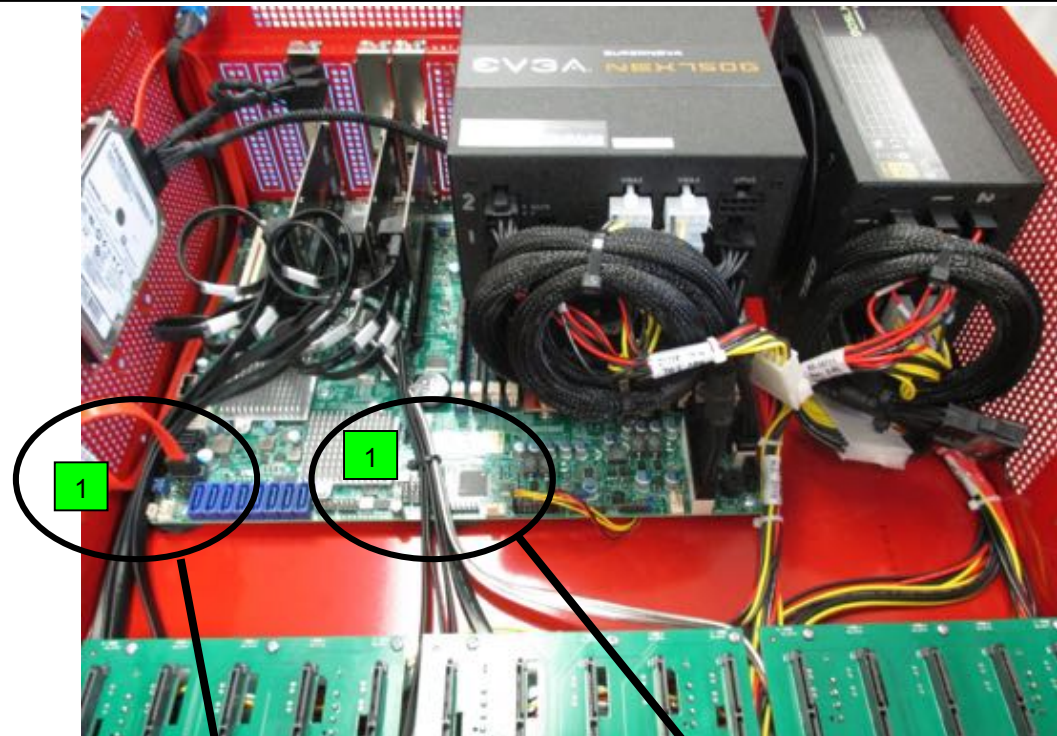
Date: 08-24-15

Product ID: BBEVE15184-03


Operation: **DRAFT # 3**

-  TQC
-  Work Content
-  Verify
-  Torque
-  Loctite
-  Grease

Item	Part No.	Description	Qty
1	Z31063	Tie-wrap "4 inch	1
2			
3			
4			
5			
6			
7			
8			



Special Instructions:







-  Route the SATA Cables #1-9 on the chassis as shown in picture and securing SATA Cables #1, 2, 4, 7 & 8 using (1) tywrap.
- Note: SATA Cables #1, 2, 4, 7 & 8 should be routed between pins on the motherboard as shown in picture.

DCR# 2708

Date: 08-24-15

Product ID: BBEVE15184-03


Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	NA	P-Touch Labels	2
2			
3			
4			
5			
6			
7			
8			



Special Instructions:







-  Apply "4TB" Label & "Serial Number/Part Number" Label onto the front of the chassis as shown.

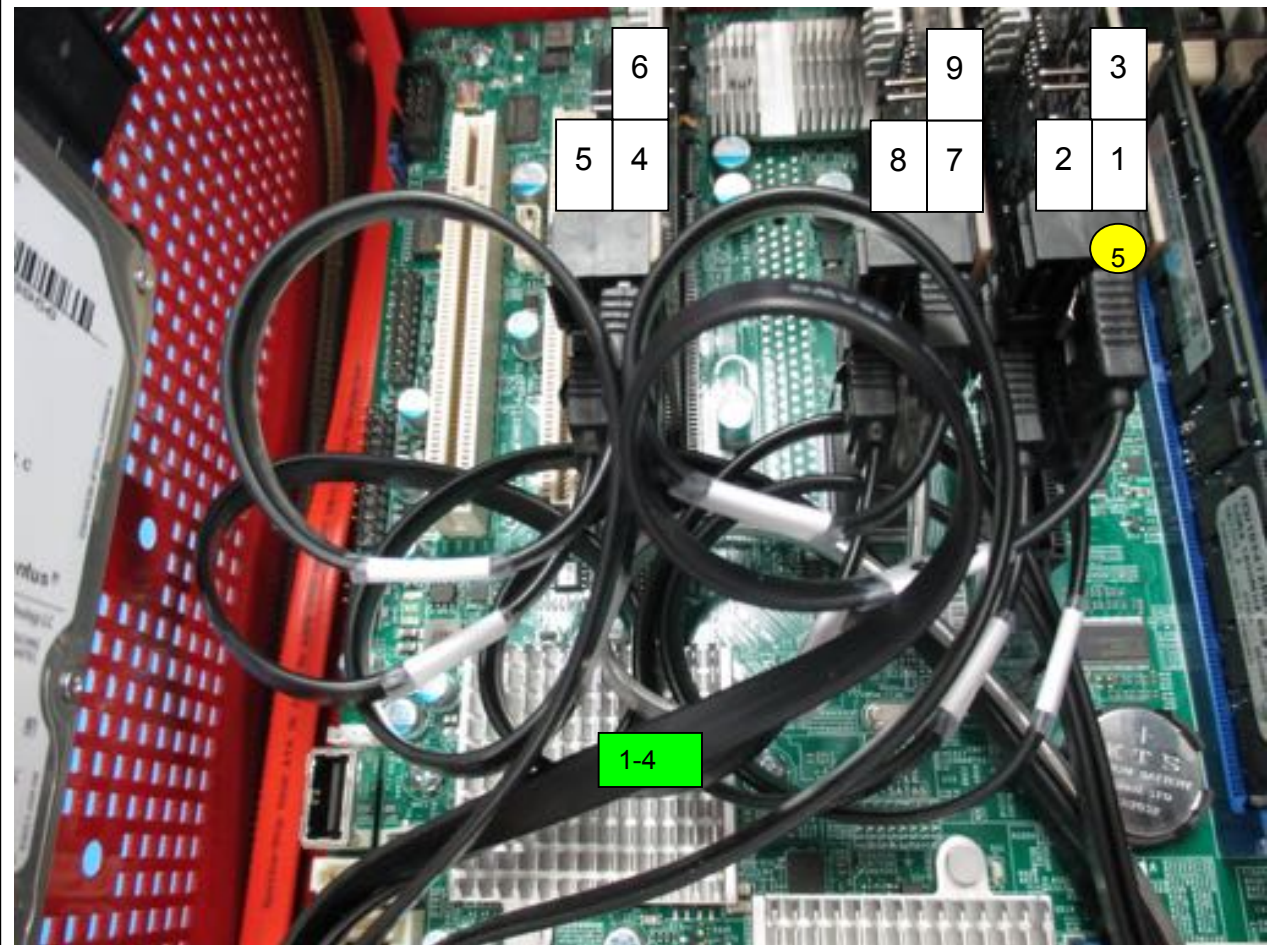
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Date: 08-24-15

Product ID: BBEVE15184-03

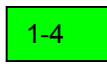
Operation: **DRAFT # 3**


	TQC		Torque
	Work Content		Loctite
	Verify		Grease



Item	Part No.	Description	Qty
1	BB91-12638	Cable, SATA (40" long)	Ref
2	TBD	Cable, SATA (20" Long)	Ref
3	TBD	Cable, SATA (24" Long)	Ref
4	BB90-14349	SATA Cards	Ref
5			
6			
7			
8			

Special Instructions:

 Connect the SATA Cables 1-9 to the SATA Cards as shown in picture. See configuration.

 Verify each SATA cable are connected to each SATA Card as shown in picture.

Curl up all SATA Cables as shown in picture.







Important: Absolutely NO Kinking of the SATA Cables and provide enough "slack" so that the cables are NOT too tight.

DCR# 2708

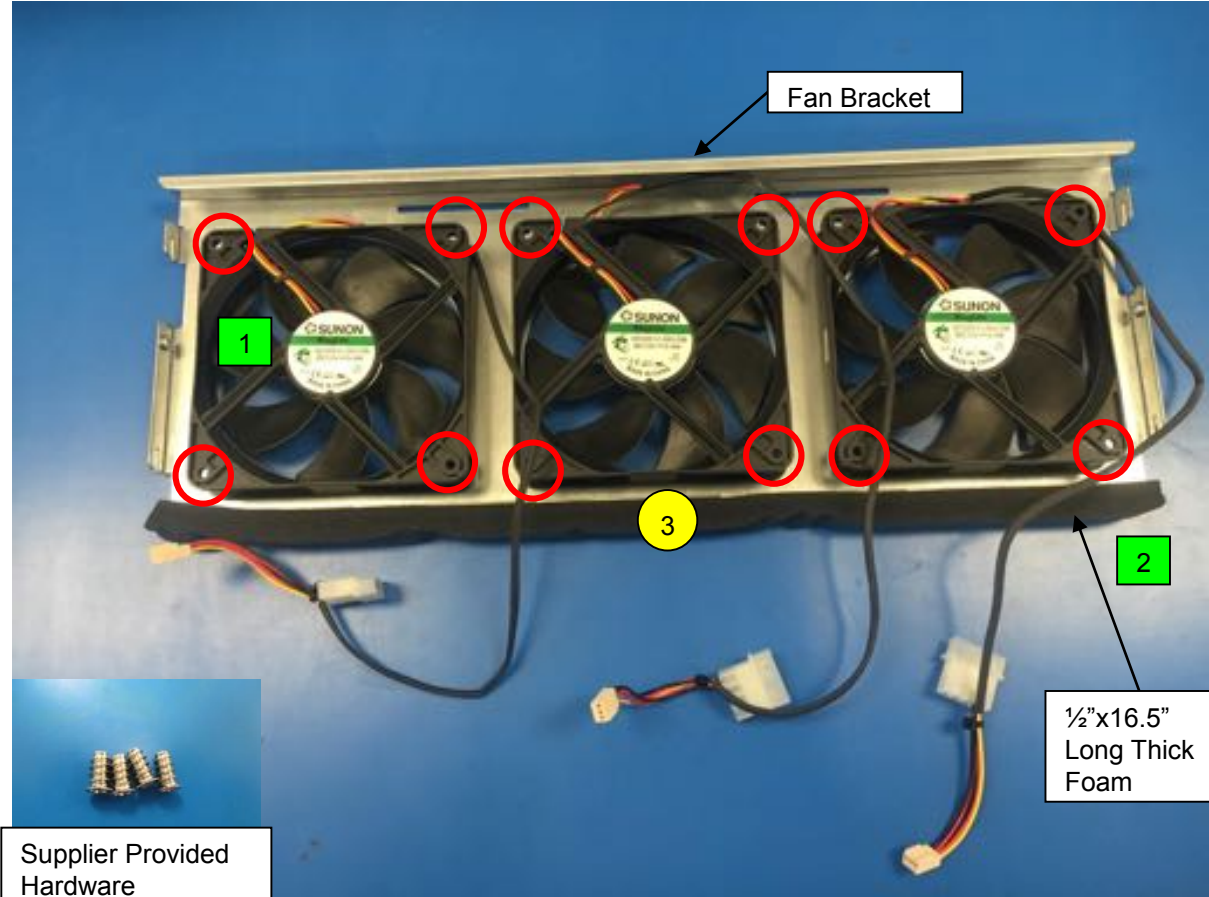
Date: 08-24-15

Product ID: BBEVE15184-03

Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**




Item	Part No.	Description	Qty
1	TBD	Fan, 120mm Square	3
2	NA	Fan Screws (supplied)	12
3	TBD	½"Thick Foam	16.5"
4			
5			
6			
7			
8			



Supplier Provided Hardware

1/2"x16.5" Long Thick Foam

Special Instructions:







-  Install (3) Fans onto the Fan Bracket (part of Chassis) as shown in picture using (12x) supplier provided hardware.
-  Cut ½" Thick Foam to approximately 16.5" in length. Apply ½" x 16.5" long Thick Foam underneath Fan Bracket As shown in picture.
-  Verify the 3 fan assemblies are orientated as shown with supplier logo facing outward.

DCR# 2708

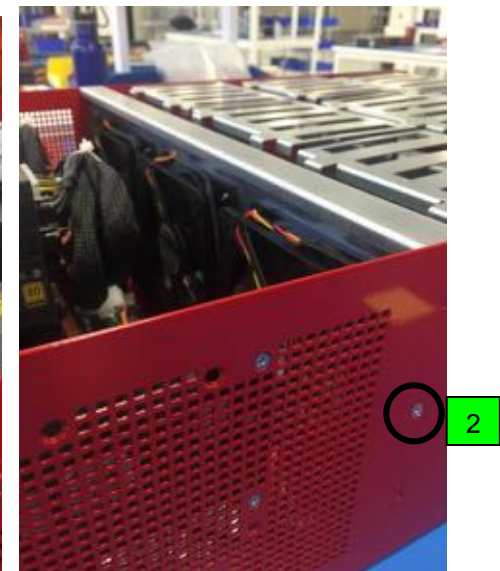
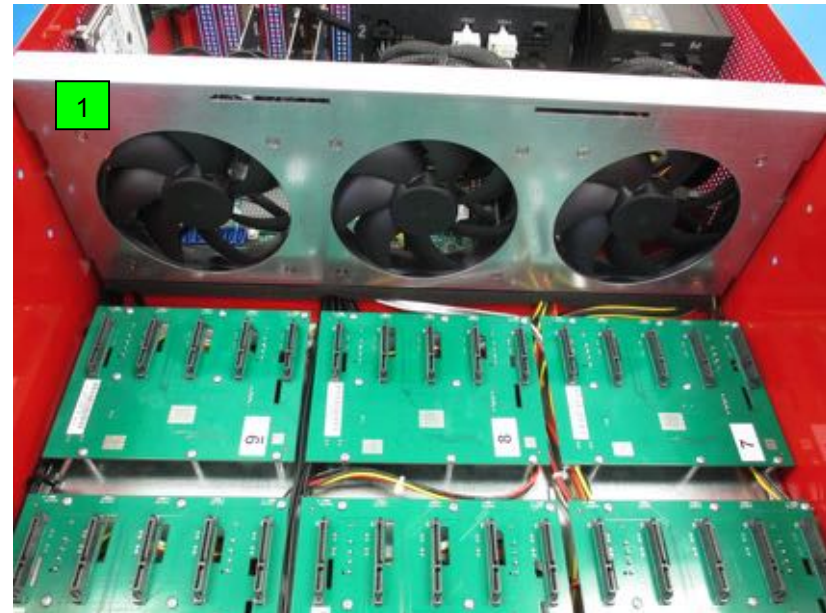
Date: 08-24-15

Product ID: BBEVE15184-03


Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	N/A	Fan Bracket Assy	Ref
2	BB43-00182-250	6-32 x 1/4, Screw	2
3			
4			
5			
6			
7			
8			



Special Instructions:







 Carefully install the Fan Bracket Assy into the chassis as shown in picture using (2) screws.

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Date: 08-24-15



Product ID: BBEVE15184-03

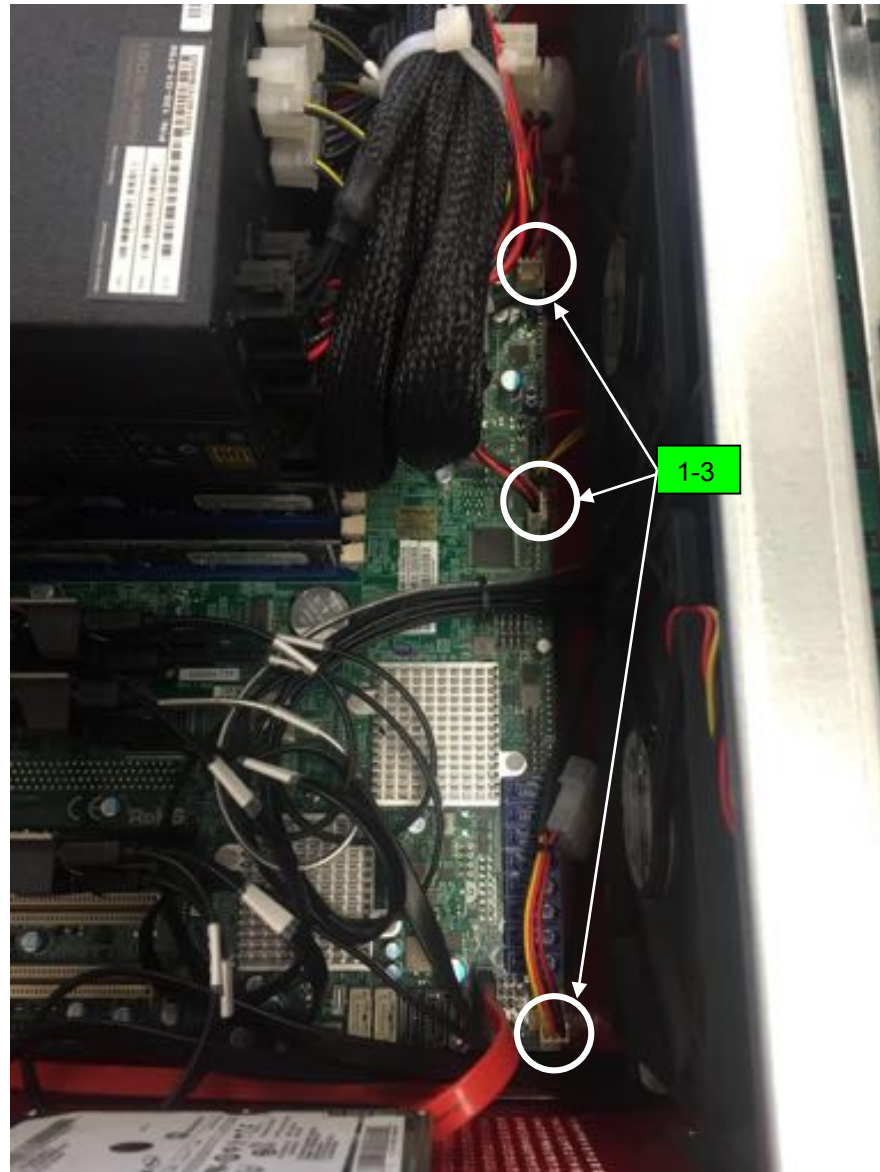
Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	BB29-12640	Fan, 120mm Square	Ref
2	BB90-19317	Motherboard PCBA	Ref
3			
4			
5			
6			
7			
8			

Special Instructions:

-  Connect the (3) Fans Cables to the motherboard.
- Right Fan → Fan A
- Middle Fan → Fan 3
- Left Fan → Fan 1
-  Route fan wires underneath all 3 fans









DCR# 2708






Date: 08-24-15

Product ID: BBEVE15184-03

Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**


Item	Part No.	Description	Qty
1	N/A	Drive Guides (inner)	3
2	N/A	Drive Guides (outer)	3
3	BB43-00182-250	6-32 x 1/4, Screw	24
4			
5			
6			
7			
8			

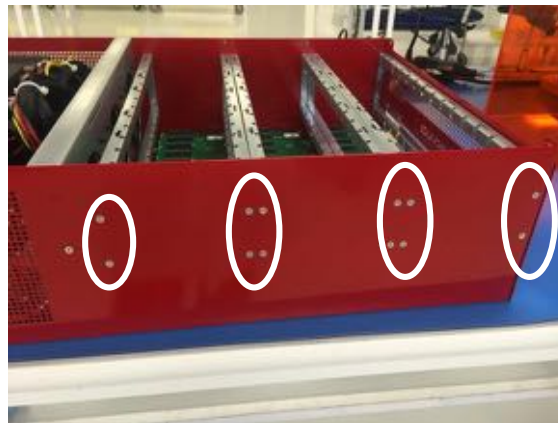
-  1
-  2
-  1
-  2
-  1
-  2



Drive Guides (6x)

Special Instructions:

 1-2 Install 6 drive guides onto chassis as shown in picture using (24x) screws on both sides of the chassis..









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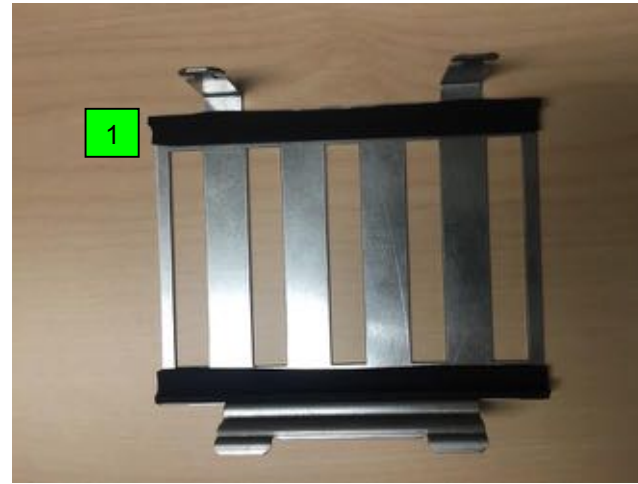
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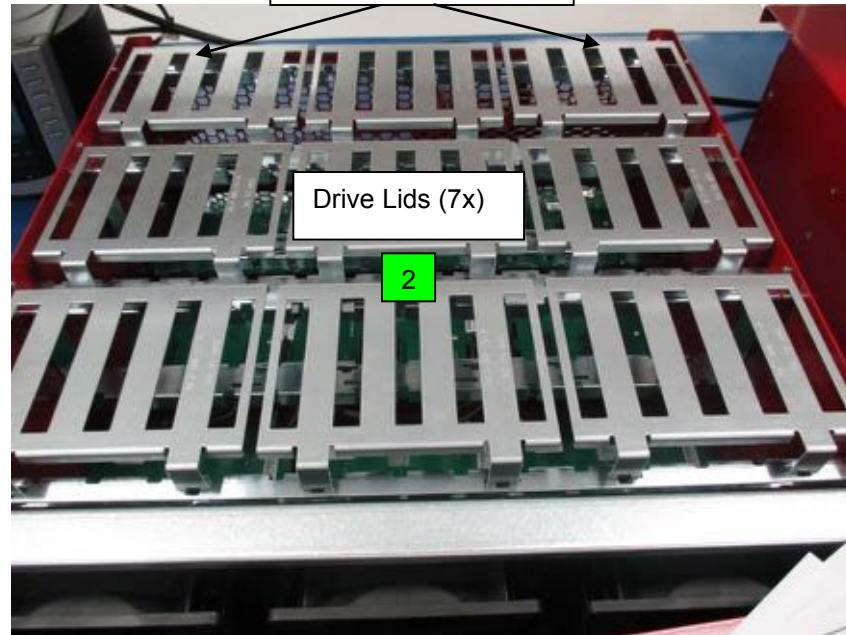
Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**


Item	Part No.	Description	Qty
1	N/A	Drive Lids	7
2	N/A	Drive Lids (outer)	2
3	TBD	Foam	99"
4			
5			
6			
7			
8			




Drive Lids (outer-2x)



Special Instructions:

-  Cut to length Foam (18x) at 5.5" length strip.







Apply foam to specified location of 9 drive lids as shown in picture.
 -  Install 9 Drive lids onto chassis as shown in picture.
- Note: The outer (2) Drive Lids are PN TBD.

DCR# 2708

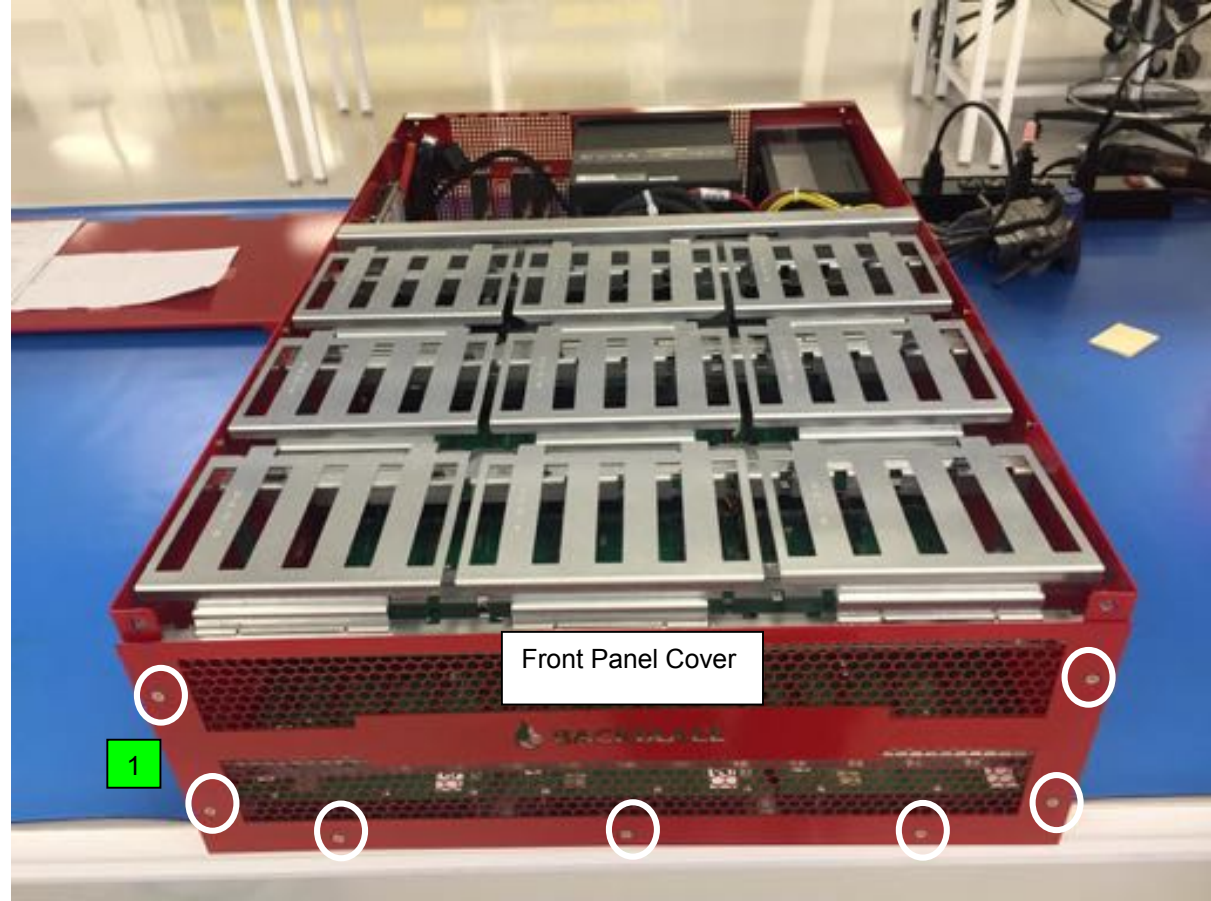
Date: 08-24-15

Product ID: BBEVE15184-03

Operation: **DRAFT # 3**

-  **TQC**
-  **Work Content**
-  **Verify**
-  **Torque**
-  **Loctite**
-  **Grease**

Item	Part No.	Description	Qty
1	N/A	Front Panel Cover	Ref
2	BB43-00182-250	6-32 x ¼, Screw	7
3			
4			
5			
6			
7			
8			



Special Instructions:

1 Install the Front Panel Cover to the chassis using qty 7 PN BB43-00182-250.

Unit is ready for Test







Note: Covers of Chassis will be install after test is completed.

DCR# 2708

Date: 08-24-15

Product ID: BBEVE15184-03



Operation: **DRAFT # 3**

	TQC		Torque
	Work Content		Loctite
	Verify		Grease

Item	Part No.	Description	Qty
1	BB56-19813	Cover Top Front (p/o chassis) Ref	
2	BB56-19814	Cover Top Back (p/o chassis) Ref	
3			
4			
5			
6			
7			
8			



Special Instructions:

-  Install Top Front Cover onto the chassis assy using provided thumbscrews.
-  Install Top Back Cover onto the chassis assy using provided thumbscrews.

Unit is ready for Packaging